

(19)



JAPANESE PATENT OFFICE

PATENT ABSTRACTS OF JAPAN

(11) Publication number: 06297497 A  
(43) Date of publication of application: 25.10.1994

(51) Int. Cl B29C 45/14  
// B29L 22:00

(21) Application number: 05115239  
(22) Date of filing: 20.04.1993

(71) Applicant: SHIN ETSU POLYMER CO LTD  
(72) Inventor: SHIMANE NOBUHIRO  
TAKAHASHI MASATO  
FUJIMORI YOSHIAKI  
NAKAYAMA TAKAYUKI

(54) MANUFACTURE OF SEALABLE VESSEL

COPYRIGHT: (C)1994,JPO

(57) Abstract:

PURPOSE: To mold a sealing member having rubber elasticity such as a seal, a packing, etc., in a state integrally fixed to a resin molded form.

CONSTITUTION: After a vessel half 11 formed with a thin part 21a at an opening edge is molded with resin, the half 11 is fixed in a mold 50 to form a cavity C in which the part 21a is exposed, melted thermoplastic elastomer is filled in the cavity C, and a packing having rubber elasticity is integrally molded in a state that the part 21a of the half 11 is fixed.

